

Drive rolls



All drive rolls with V-groove are for solid wires Steel/ Stainless, V-groove knurled for Flux Cored wires, U-groove for aluminium wires, U-groove knurled for soft cored wires.

| Group | Stock nr. | Description |
|--|-----------|--|
| Drive rolls MIGMatic 175 | | |
| 3450 | 156053046 | Drive rolls V-groove 0,6/0,8 mm |
| 3450 | 156053047 | Drive rolls V-groove/knurled 0,9 mm |
| Drive rolls MIGMatic 220/220 DX and 250/250 DX | | |
| 3450 | 156053051 | Drive rolls V-groove 0,6/0,8 mm |
| 3450 | 156053109 | Drive rolls V-groove 0,8/1,0 mm |
| 3450 | 156053052 | Drive rolls V-groove 1,0/1,2 mm |
| 3450 | 156053053 | Drive rolls U-groove 0,8/1,0 mm |
| 3450 | 156053054 | Drive rolls U-groove 1,2/ 1,6 mm, Nylon |
| 3450 | 156053110 | Drive rolls V-groove knurled 1,0/1,2 mm |
| Drive rolls MIGMatic 300 | | |
| 3450 | 087131 | Drive rolls V-groove 0,6 mm |
| 3450 | 079594 | Drive rolls V-groove 0,8 mm |
| 3450 | 079595 | Drive rolls V-groove 1,0 mm |
| 3450 | 079596 | Drive rolls V-groove 1,2 mm |
| 3450 | 079598 | Drive rolls V-groove 1,6 mm |
| 3450 | 079599 | Drive rolls U-groove 1,2 mm |
| 3450 | 079601 | Drive rolls U-groove 1,6 mm |
| Drive rolls MIGMatic 380 / ST 44 / XMS / I 24 / ST 24 | | |
| 3450 | 087132 | Drive rolls V-groove 0,6 mm |
| 3450 | 046780 | Drive rolls V-groove 0,8 mm |
| 3450 | 046781 | Drive rolls V-groove 1,0 mm |
| 3450 | 046782 | Drive rolls V-groove 1,2 mm |
| 3450 | 046783 | Drive rolls V-groove 1,4 mm |
| 3450 | 046784 | Drive rolls V-groove 1,6 mm |
| 3450 | 046792 | Drive rolls V-groove knurled 1,0 mm |
| 3450 | 046793 | Drive rolls V-groove knurled 1,2 mm |
| 3450 | 046794 | Drive rolls V-groove knurled 1,4 mm |
| 3450 | 046795 | Drive rolls V-groove knurled 1,6 mm |
| 3450 | 044750 | Drive rolls U-groove 1,0 mm |
| 3450 | 046785 | Drive rolls U-groove 1,2 mm |
| 3450 | 046787 | Drive rolls U-groove 1,6 mm |

Drive rolls (2)



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 are for solid wires Steel/ Stainless,
 U-groove knurled for Flux Cored wires,
 U-groove for aluminium wires,
 U-groove knurled for soft cored wires.

| Group | Stock nr. | Description |
|---|-----------|--|
| Drive rolls S 74 series / Access | | |
| 3450 | 151024 | Drive rolls V-groove 0,6 mm |
| 3450 | 151025 | Drive rolls V-groove 0,8 mm |
| 3450 | 161190 | Drive rolls V-groove 1,0 mm |
| 3450 | 151027 | Drive rolls V-groove 1,2 mm |
| 3450 | 151028 | Drive rolls V-groove 1,4 mm |
| 3450 | 151029 | Drive rolls V-groove 1,6 mm |
| 3450 | 151052 | Drive rolls V-groove knurled 1,0 mm |
| 3450 | 151053 | Drive rolls V-groove knurled 1,2 mm |
| 3450 | 151054 | Drive rolls V-groove knurled 1,4 mm |
| 3450 | 151055 | Drive rolls V-groove knurled 1,6 mm |
| 3450 | 151057 | Drive rolls V-groove knurled 2,0 mm |
| 3450 | 151058 | Drive rolls V-groove knurled 2,4 mm |
| 3450 | 151059 | Drive rolls V-groove knurled 2,8 mm |
| 3450 | 151036 | Drive rolls U-groove 1,0 mm |
| 3450 | 151037 | Drive rolls U-groove 1,2 mm |
| 3450 | 151039 | Drive rolls U-groove 1,6 mm |
| 3450 | 151070 | Drive rolls U-groove-knurled 1,2 mm |

Drive rolls (3)



All drive rolls with V-groove are for solid wires Steel/ Stainless, V-groove knurled for Flux Cored wires, U-groove for aluminium wires, U-groove knurled for soft cored wires.

| Group | Stock nr. | Description |
|-----------------------------|-----------|--|
| Drive rolls SuitCase | | |
| 3450 | 087131 | Drive rolls V-groove 0,6 mm |
| 3450 | 079594 | Drive rolls V-groove 0,8 mm |
| 3450 | 079596 | Drive rolls V-groove 1,2 mm |
| 3450 | 079597 | Drive rolls V-groove 1,4 mm |
| 3450 | 079598 | Drive rolls V-groove 1,6 mm |
| | | |
| 3450 | 079606 | Drive rolls V-groove knurled 0,9 mm |
| 3450 | 079607 | Drive rolls V-groove knurled 1,2 mm |
| 3450 | 079608 | Drive rolls V-groove knurled 1,4 mm |
| 3450 | 079609 | Drive rolls V-groove knurled 1,6 mm |
| 3450 | 079610 | Drive rolls V-groove knurled 2,0 mm |
| | | |
| 3450 | 044749 | Drive rolls U-groove 0,9 mm |
| 3450 | 079599 | Drive rolls U-groove 1,2 mm |
| 3450 | 079601 | Drive rolls U-groove 1,6 mm |
| | | |
| 3450 | 083318 | Drive rolls U-groove knurled 1,2 mm - D |
| 3450 | 079614 | Drive rolls U-groove knurled 1,6 mm - D |

Inlet Guide



| Group | Stock nr. | Description |
|---|-----------|--|
| Inlet- Wire Guides Migmatic 383 / I-24A / ST 44 / XMS / ST-2 | | |
| 3450 | 056192 | Inlet Guide 0,6 - 1,0 mm |
| 3450 | 056193 | Inlet Guide 1,2 - 1,4 mm |
| 3450 | 056195 | Inlet Guide 1,6 mm |
| Nylon Wire Guide | | |
| 3450 | 058854 | Nylon Wire Guide 1,2 mm (for aluminium wire) |
| 3450 | 058836 | Nylon Wire Guide 1,6 mm (for aluminium wire) |
| Nylon Intermediate Guides | | |
| 3450 | 058853 | Nylon Intermediate Guides 1,0 - 1,2 mm (for aluminium wire) |
| 3450 | 058837 | Nylon Intermediate Guides 1,4 - 1,6 mm (for aluminium wire) |
| Inlet- Wire Guides S 74 series / SuitCase / Axxess | | |
| 3450 | 150993 | Inlet Guide 0,6 - 1,0 mm |
| 3450 | 150994 | Inlet Guide 1,2 - 1,4 mm |
| 3450 | 150995 | Inlet Guide 1,6 mm |
| Nylon Wire Guide | | |
| 3450 | 151203 | Nylon Wire Guide 1,2 mm (for aluminium wire) |
| 3450 | 151205 | Nylon Wire Guide 1,6 mm (for aluminium wire) |
| Nylon Intermediate Guides | | |
| 3450 | 151204 | Nylon Intermediate Guides 1,0 - 1,2 mm (for aluminium wire) |
| 3450 | 151206 | Nylon Intermediate Guides 1,4 - 1,6 mm (for aluminium wire) |